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Monitoring of Acoustic Emissions Using a Fiber Bragg Grating Dynamic Strain Sensing System

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Dynamic Strain Monitoring System - requirements -

Goal:

Develop a network of **high-frequency strain sensors** with the following requirements:

- **Always ready to detect and locate** impact and other transient signals;
- **Adaptive** to detect dynamic strains (ultrasound-induced) in the presence of large quasi-static strains (structural deformation-induced) or thermal drift;
- **Multiplexable** for large sensor arrays.

Technology:

Optical Fiber Bragg Grating (FBG) Sensors and **Multiplexed Two-Wave Mixing (MTWM)** in adaptive photorefractive crystals.





Talk Outline

- Fiber Bragg-Grating sensors as dynamic strain sensors
 - Current methods of demodulation
- Two Wave Mixing demodulator system
 - frequency response
 - sensitivity
 - cross-talk
- Applications:
 - acoustic emission

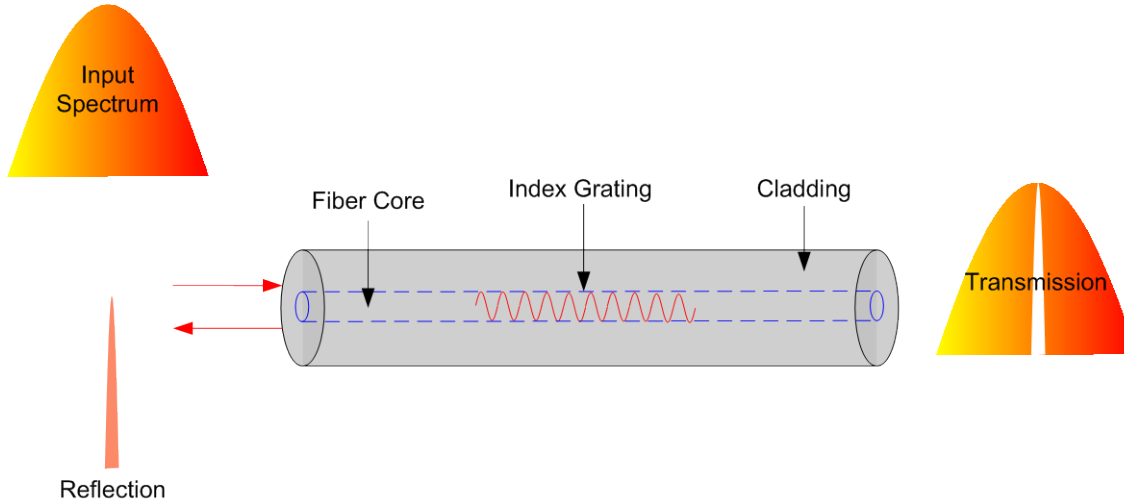


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Fiber Bragg Grating Sensors



Strain or temperature signal is spectrally encoded in the reflected / transmitted light from an FBG sensor.

$$\frac{\Delta\lambda_B}{\lambda_B} = \left[1 - \frac{n_{eff}^2}{2} [p_{12} - \nu(p_{11} + p_{12})] \right] \epsilon_z + (\alpha_\Lambda + \alpha_N) \Delta T$$

- Bragg-gratings are refractive-index gratings in the optical fiber.
- They are very easy to fabricate.
- They are local sensors
- Several sensors can be readily multiplexed.
- Useful as temperature, strain sensors.
- Can be used for **dynamic strain sensing**

1 $\mu\epsilon$ \longrightarrow 1.2pm

1°C \longrightarrow 13pm

Ref: A.Othonos, and K.Kalli, "Fiber Bragg Gratings," Artech House, Boston. (1999)



Current Approaches for Spectral Shift Demodulation

Demodulation Scheme	Readiness	Adaptivity	Multiplexability
CCD Spectrometer / AWG	Always	No	Demodulator for each sensor
Tunable Filter	Intermittent – Scanned	Feedback	Filter for each sensor
Tunable Source	Intermittent – Scanned	Feedback	yes
Interferometric	Always	Feedback	Demodulator for each sensor
MTWM system	Always	Self	Single demodulator

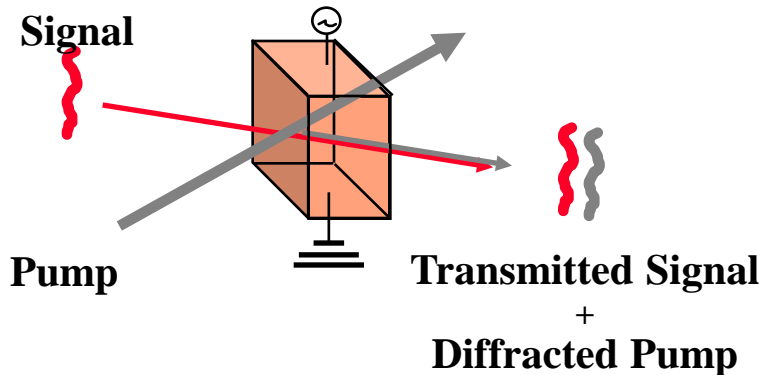


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Two Wave Mixing Interferometry in Photorefractive Crystals



In a nutshell:

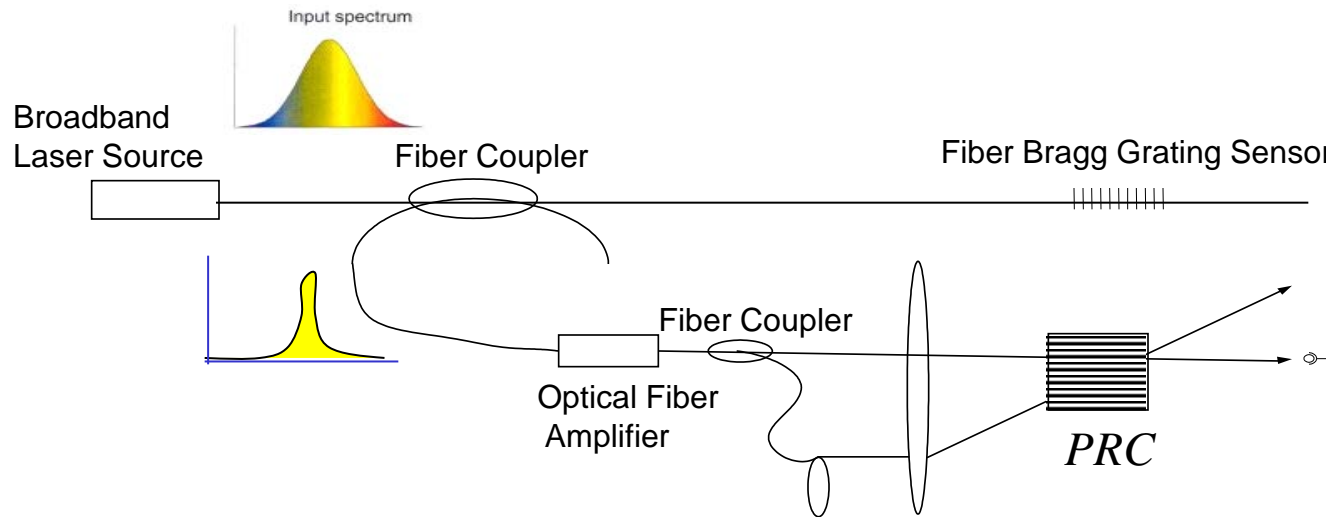
- PRC's act as “novelty filters”
- Output only “sees” sudden variations in the input
- what is new is dictated by the PRC response time

Principle:

- Pump + Signal create a refractive index grating in the PRC
- Pump and signal beams diffract off the index grating
- Diffracted pump is a replication of the **quasistatic** signal beam
- **Dynamic** changes in the signal beam are not tracked by the PRC
- The transmitted signal beam effectively interferes with the diffracted pump beam and only dynamic changes in the signal beam are observed.



TWM Interferometer for Spectral Demodulation



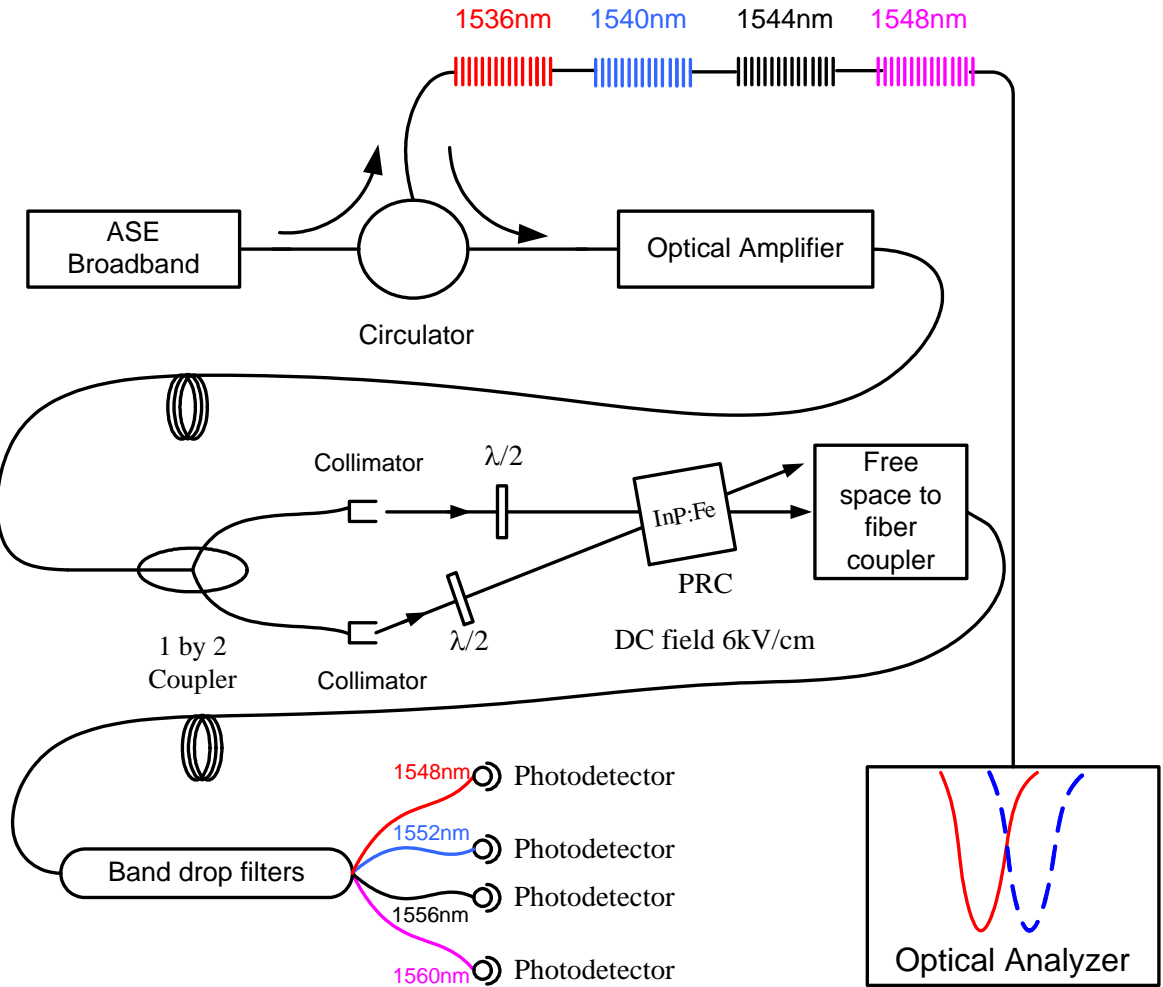
- Bragg-sensor signal at λ_B split into two legs with optical path difference OPD 'd'
- The two-beams are mixed in a PRC to create a grating.
- Path-mismatch causes a phase difference between the two legs of:

$$\Delta\Phi(t) = -\frac{2\pi d}{\lambda_B^2} \Delta\lambda_B(t) + \varphi_n$$

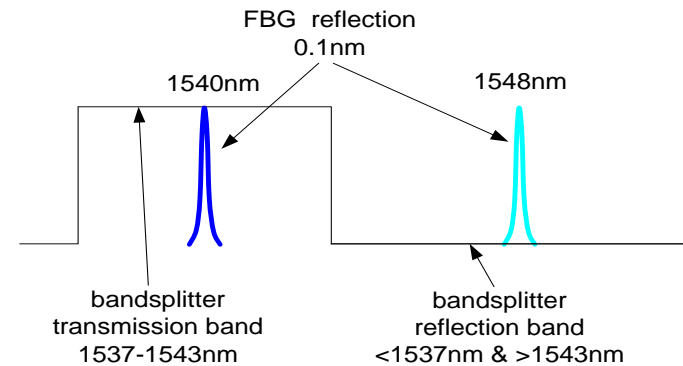
- Quasistatic drift in λ_B compensated for by creation of new grating in PRC
- Dynamic changes in λ_B cause instantaneous phase shift at the PRC output.



Multiplexability



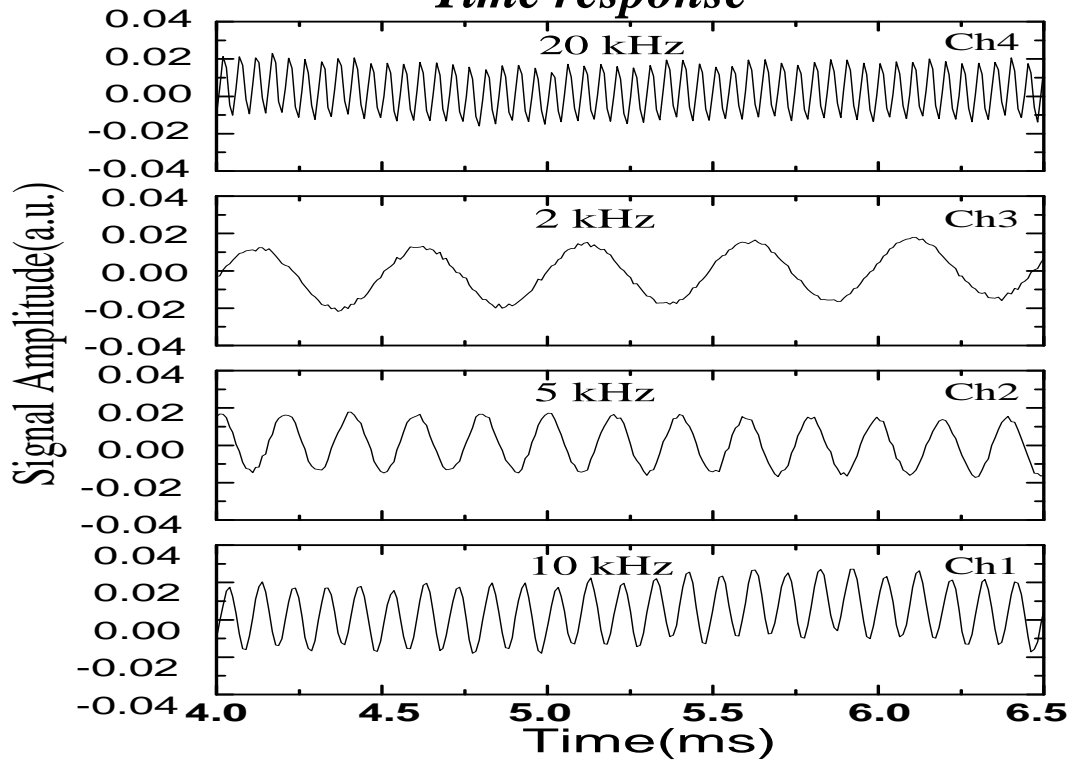
- A single TWM spectral demodulator can be used to demodulate multiple FBG sensors simultaneously by wavelength multiplexing.
- The different channels are separated after the PRC by band-drop filters.



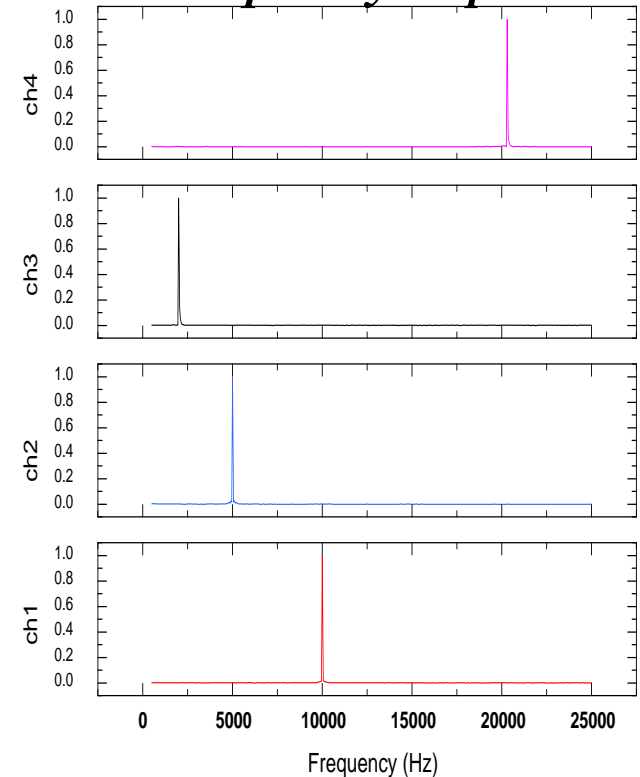


Multiplexed 4-channel TWM spectral demodulator - crosstalk

Time response



Frequency response



- 20 kHz, 10kHz, 5 kHz and 2 kHz $5\mu\epsilon$ strains were applied onto the four FBG sensors respectively.
- **No detectable cross-talk**



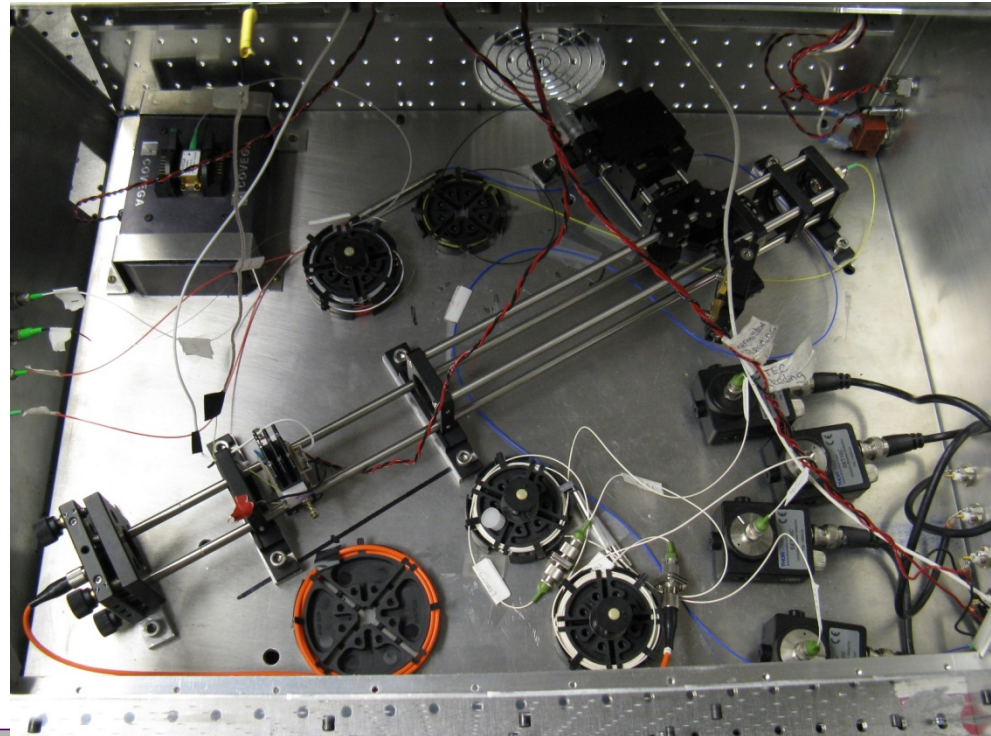
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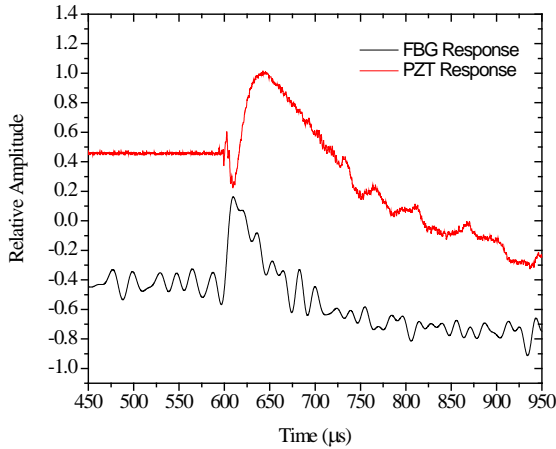
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TWM System NWU Prototype

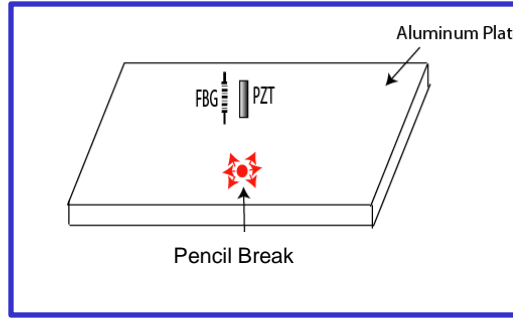




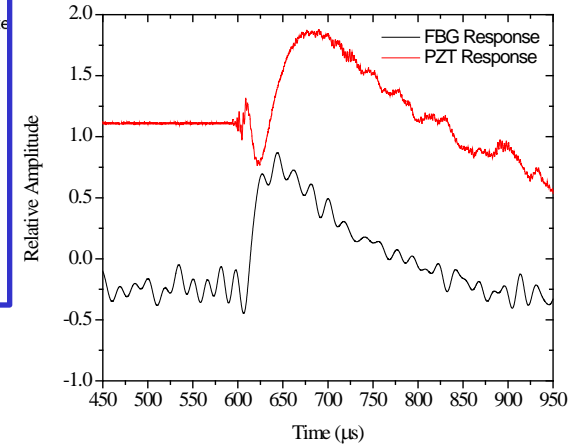
Pencil Lead Break AE Data FBG vs. PZT



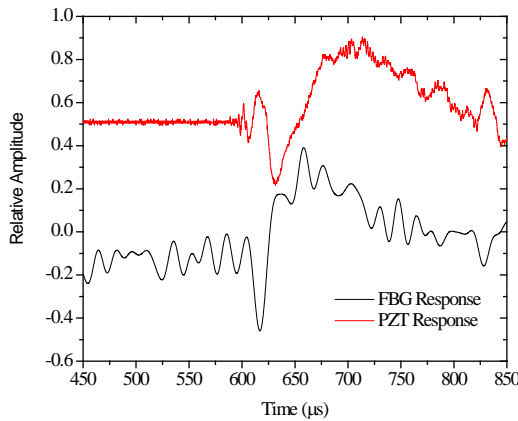
Source to Receiver Distance: 2 cm



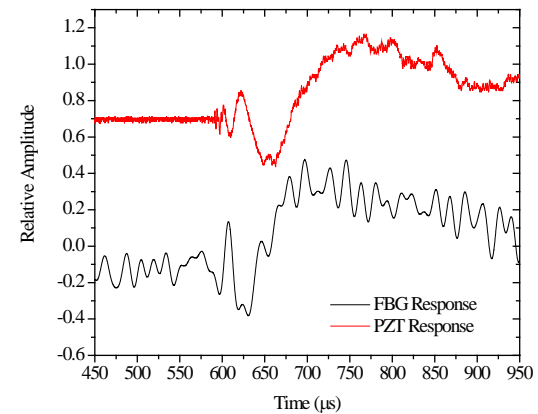
Experimental Setup



Source to Receiver Distance: 3 cm



Source to Receiver Distance: 4 cm

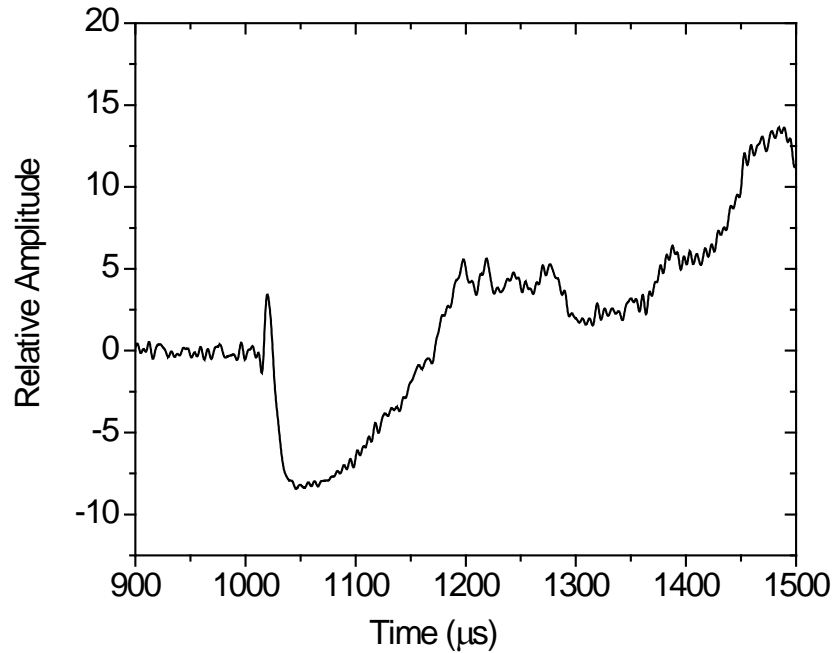


Source to Receiver Distance: 5 cm

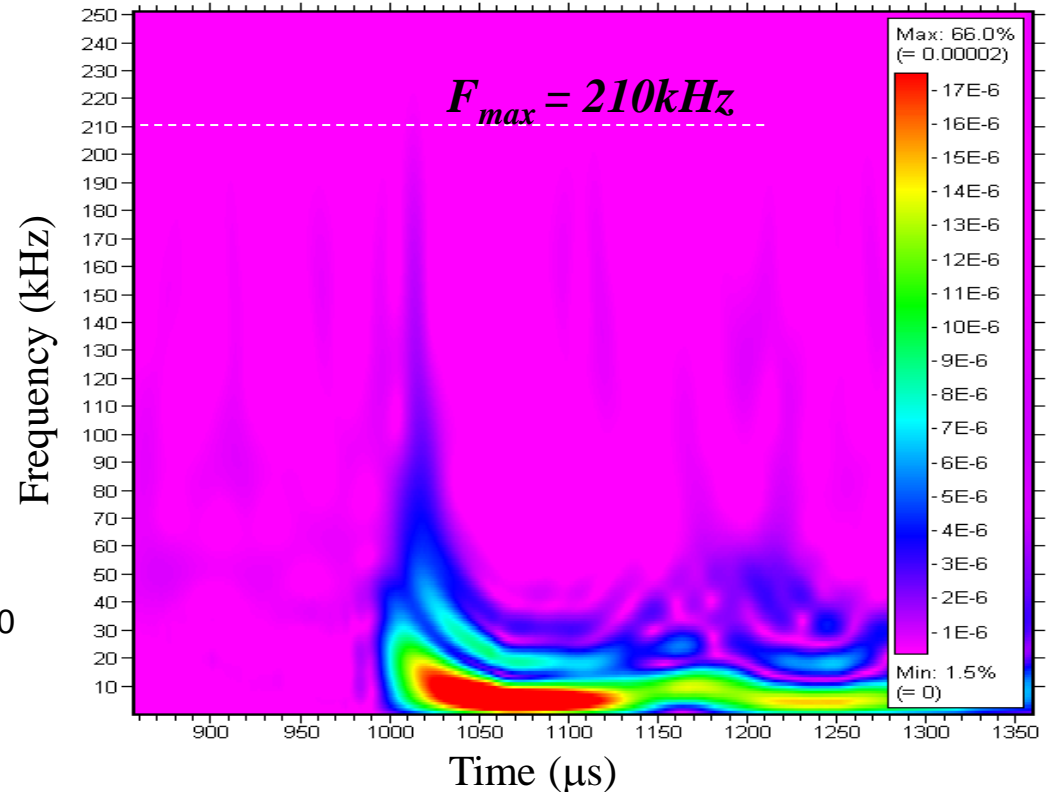


TWM Spectral Demodulation - Pencil Lead Break AE Monitoring -

Experimental Waveform



Time – Frequency Transform





Glass Fiber Composite Coupon

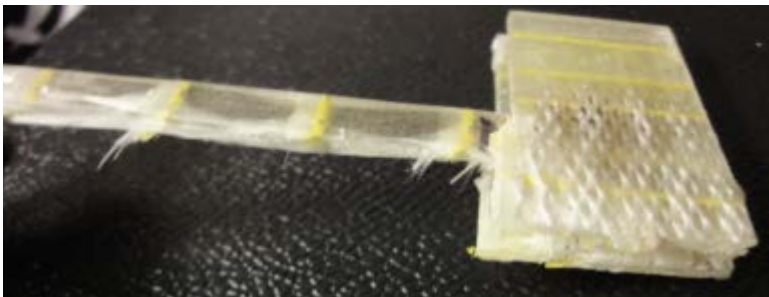
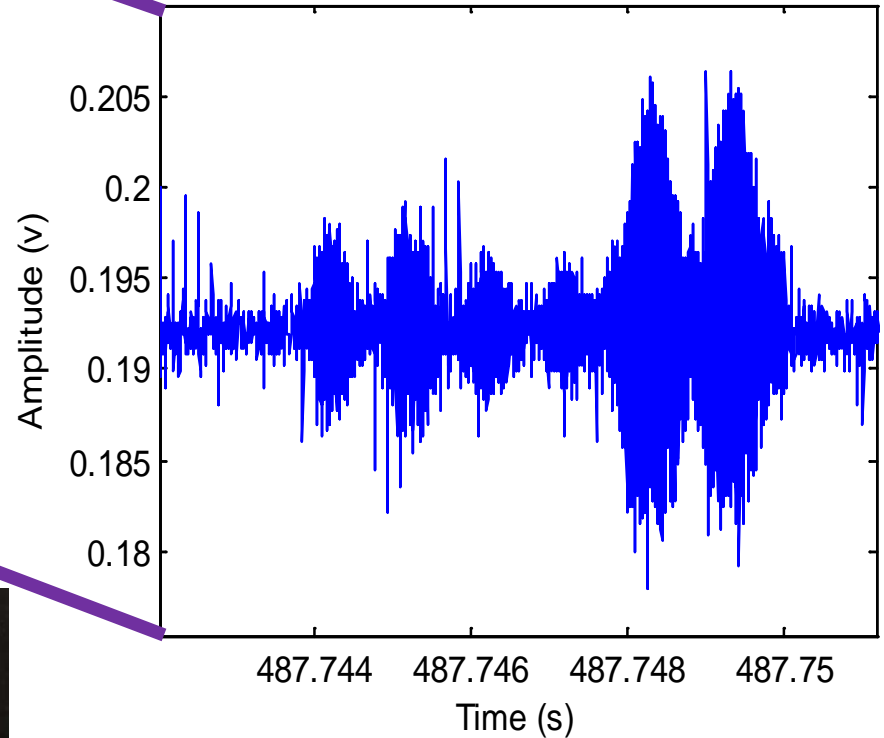
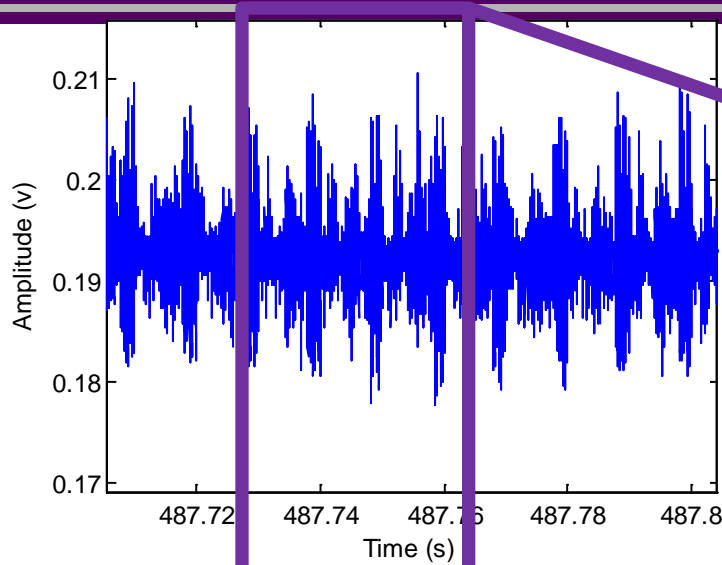


- Tyfo[®] SEH-51 Composite
 - Tyfo[®] S Epoxy
 - Uni-directional Glass/Aramid custom weave [0/90]
- Composite Gross Laminate Properties:
 - $\sigma_u = 575$ MPa, $\epsilon = 2.2\%$, $E = 26.1$ GPa
 - Laminate Thickness: 1.3mm

Collaborative work between NU & Harbin Institute of Technology (Li Hui)

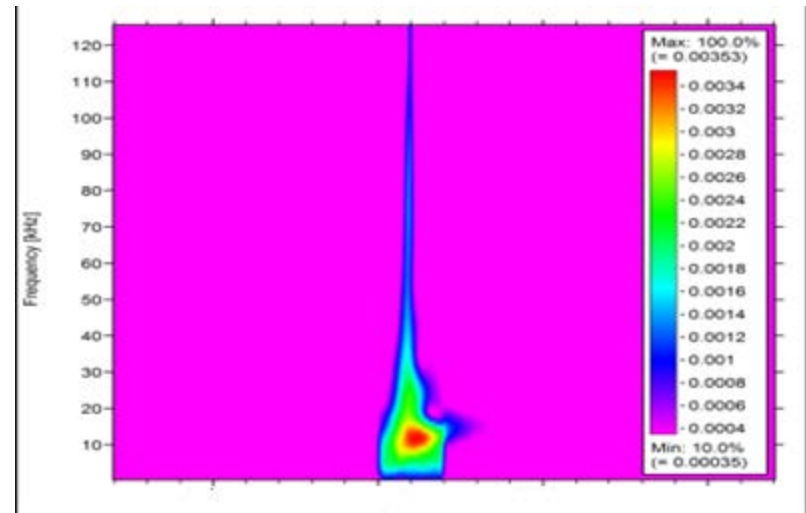
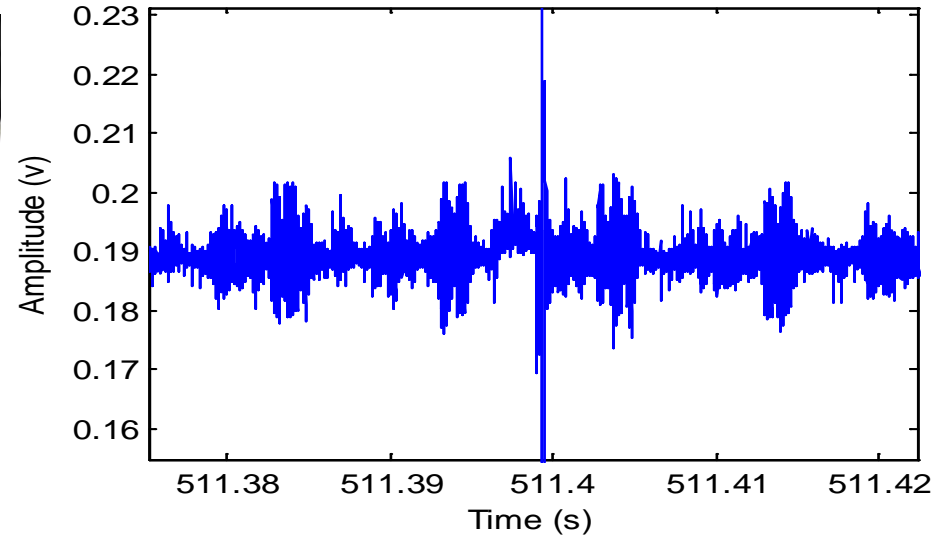


Continuous AE – Matrix Damage





Burst AE – Fiber Damage





FBG Sensors Disadvantages / Advantages Over Piezoelectric Based Sensors

DISADVANTAGES

- Systems are **more expensive** than piezoelectric based systems
- FBG sensors are **less sensitive** than piezoelectric sensors

ADVANTAGES

- Smaller footprint
- Immune to electromagnetic signals or noise
- Minimum signal loss since cables are replaced by a fiber optic
- Exhibit long term stability
- Can be mounted underwater in needed
- Can be embedded within the structure
- Can be used in high temperature applications.



Conclusions

TWM Wavelength demodulation demonstrated:

1. **Always On:** Wavelength demodulation induced by transient events is demonstrated.
2. **Adaptive:** The TWM wavelength demodulator is demonstrated to have adaptivity to quasistatic drift (both strains and temperature).
3. **Frequency response:** High pass – no upper limit from TWM.
4. **Multiplexability:** Little detectable cross-talk.



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Thank You!

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